



Geotechnical Engineering–I

BSc Civil Engineering – 4th Semester

Lecture # 13

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by

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Lecture Handouts: <https://groups.google.com/d/forum/geotec-1>

FIELD COMPACTION

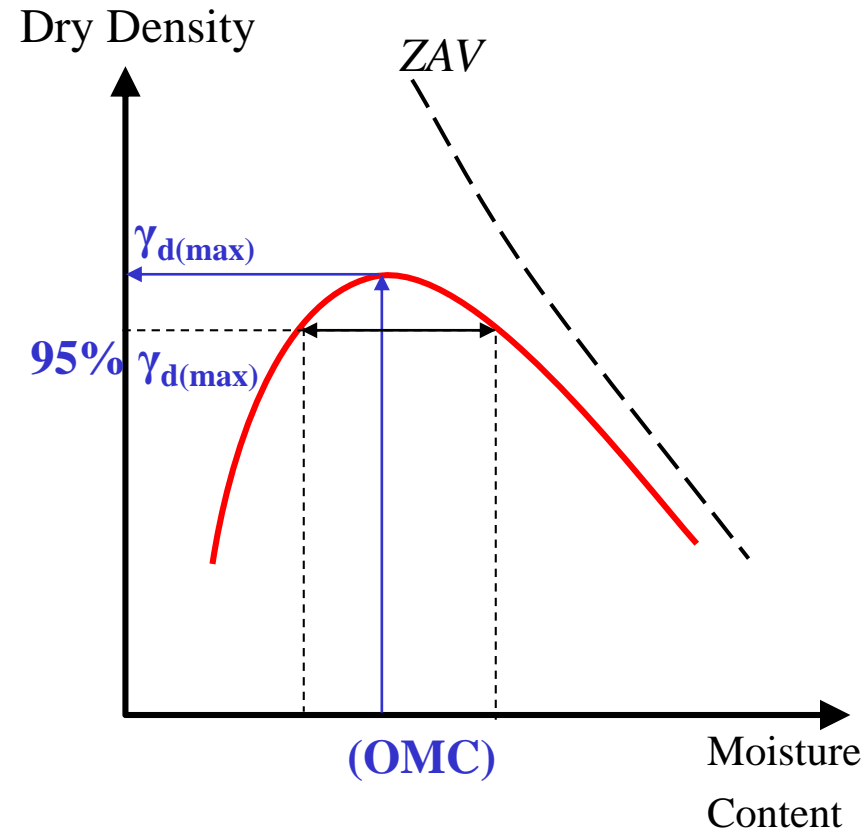
Use of compaction curve?

- *Not possible* to obtain $\gamma_{d(max)}$ in field.
- In the field, contractor is usually required to compact the soil to *90-95%* $\gamma_{d(max)}$.

RELATIVE COMPACTION

$$R(\%) = \frac{\gamma_{d(field)}}{\gamma_{d max(lab)}} \times 100$$

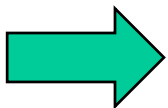
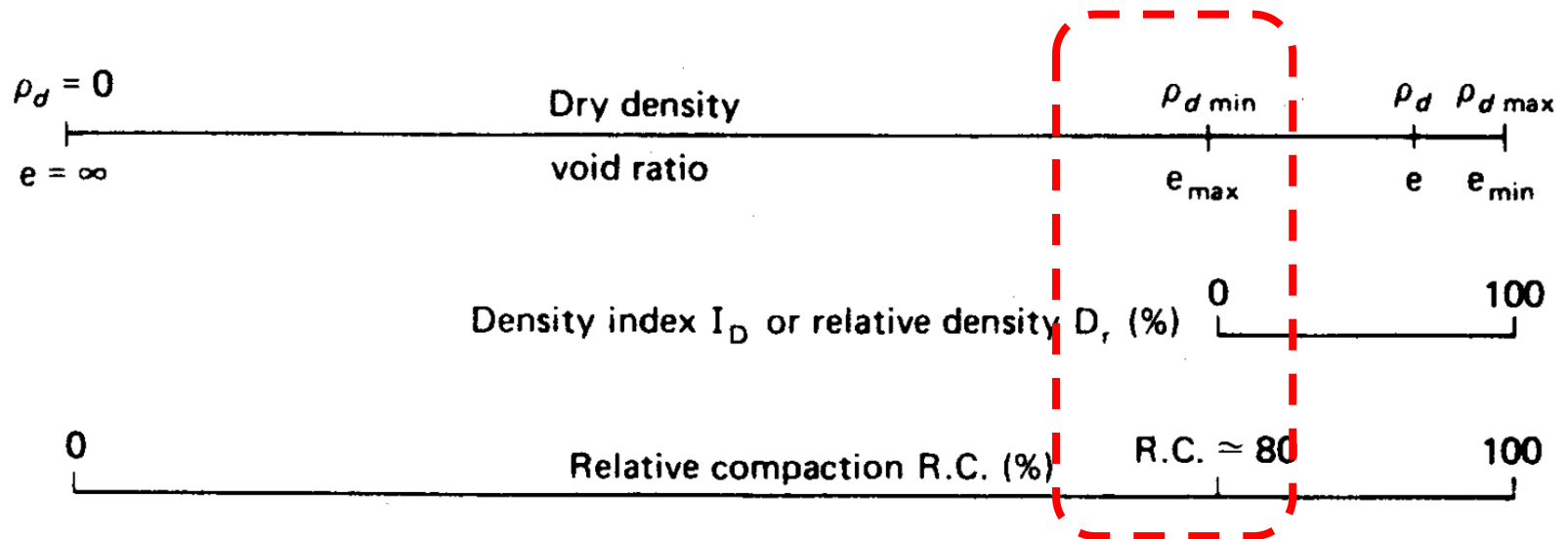
Relative compaction, or **percent compaction** is defined as the ratio of the $(\gamma_d)_{field}$ to $(\gamma_{d max})_{lab}$.



Relative Compaction vs Relative Density

$$R(\%) = \frac{\gamma_{d(field)}}{\gamma_{dmax(lab)}} \times 100$$

$$D_r = \frac{e_{max} - e}{e_{max} - e_{min}}$$



$$R_C = 80 + 0.2D_r$$

Statistical result based on 47 soil samples.

FIELD COMPACTION EQUIPMENT

A family of heavy fill movement and *compaction equipment*



FIELD COMPACTION EQUIPMENT

Motor-scarifier cuts and lays fills in 8 to 24 inch lifts for compaction



FIELD COMPACTION EQUIPMENT

Motor grader levels the ground



FIELD COMPACTION EQUIPMENT

Water truck used for attaining *optimum moisture* for compaction of the subgrade.



FIELD COMPACTION

Field compaction → mostly done with *rollers*.

Common *types* of rollers:

- Smooth-wheel rollers (or smooth-drum rollers)
- Pneumatic rubber-tired rollers
- Sheepfoot rollers
- Impact rollers
- Vibratory rollers
- Grid rollers

SMOOTH-WHEEL ROLLER (DRUM)



- *100% coverage* under the wheel
- Contact pressure up to *380 kPa*
- Used for *all soil types* except for rocky soils.
- Compactive effort: *static weight*
- Common use: *proof-rolling subgrades* and *compacting asphalt pavement*.

PNEUMATIC (OR RUBBER-TIRED) ROLLER



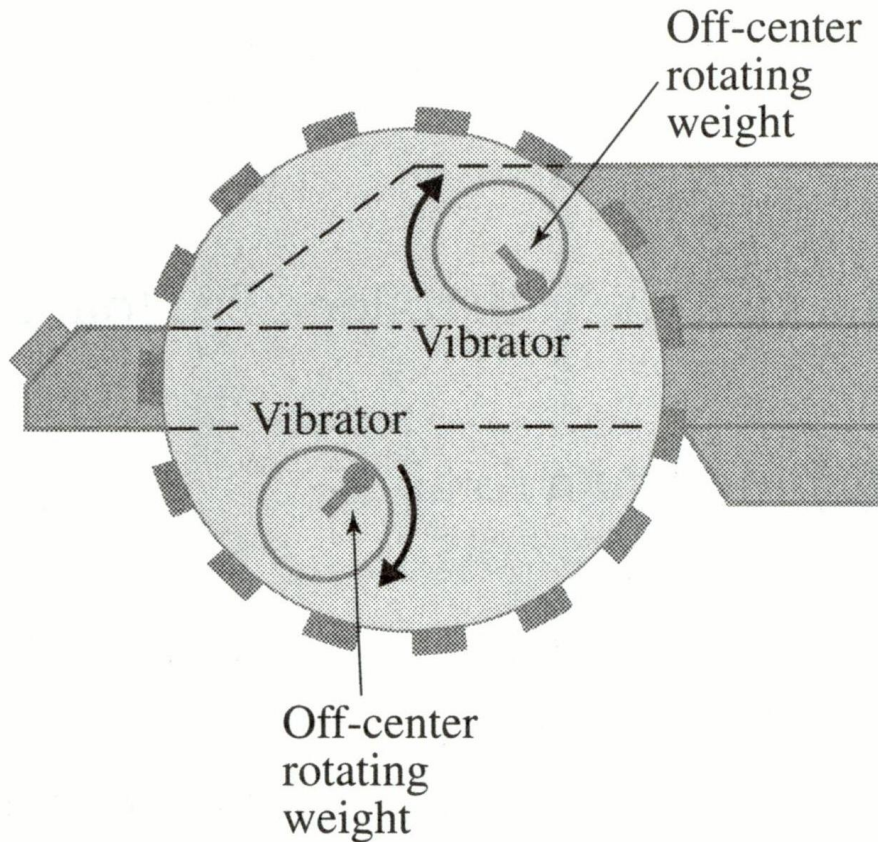
- *80% coverage* under the wheel
- Contact pressure up to *700 kPa*
- Used for both *granular* and *fine-grained soils*.
- Compactive effort: *static weight* and *kneading*.
- Typical use: *Highway fills* or *earth dam construction*.

SHEEPSFOOT ROLLERS



- Several *round or rectangular* shaped protrusions or “*feet*” attached to a steel drum
- *8% ~12% coverage*
- Contact pressure is from *1400 to 7000 kPa*
- It is best suited for *clayey soils*.
- Compactive effort: *static weight* and *kneading*.

VIBRATING DRUM ON SMOOTH-WHEEL ROLLER



- **Vibrators** can be attached to **smooth**, **pneumatic rubber-tired**, or **sheepfoot rollers** to provide vibratory effect to soil.
- **Particles rearrangement** due to **oscillations** of roller.
- Extremely efficient in compacting **granular soils**.

MESH (OR GRID PATTERN) ROLLER



- *50% coverage*
- Contact pressure is from *1400 to 6200 kPa*
- Suited for compacting *rocky soils, gravels, and sands.*
- Compactive effort: *Static weight and vibration.*



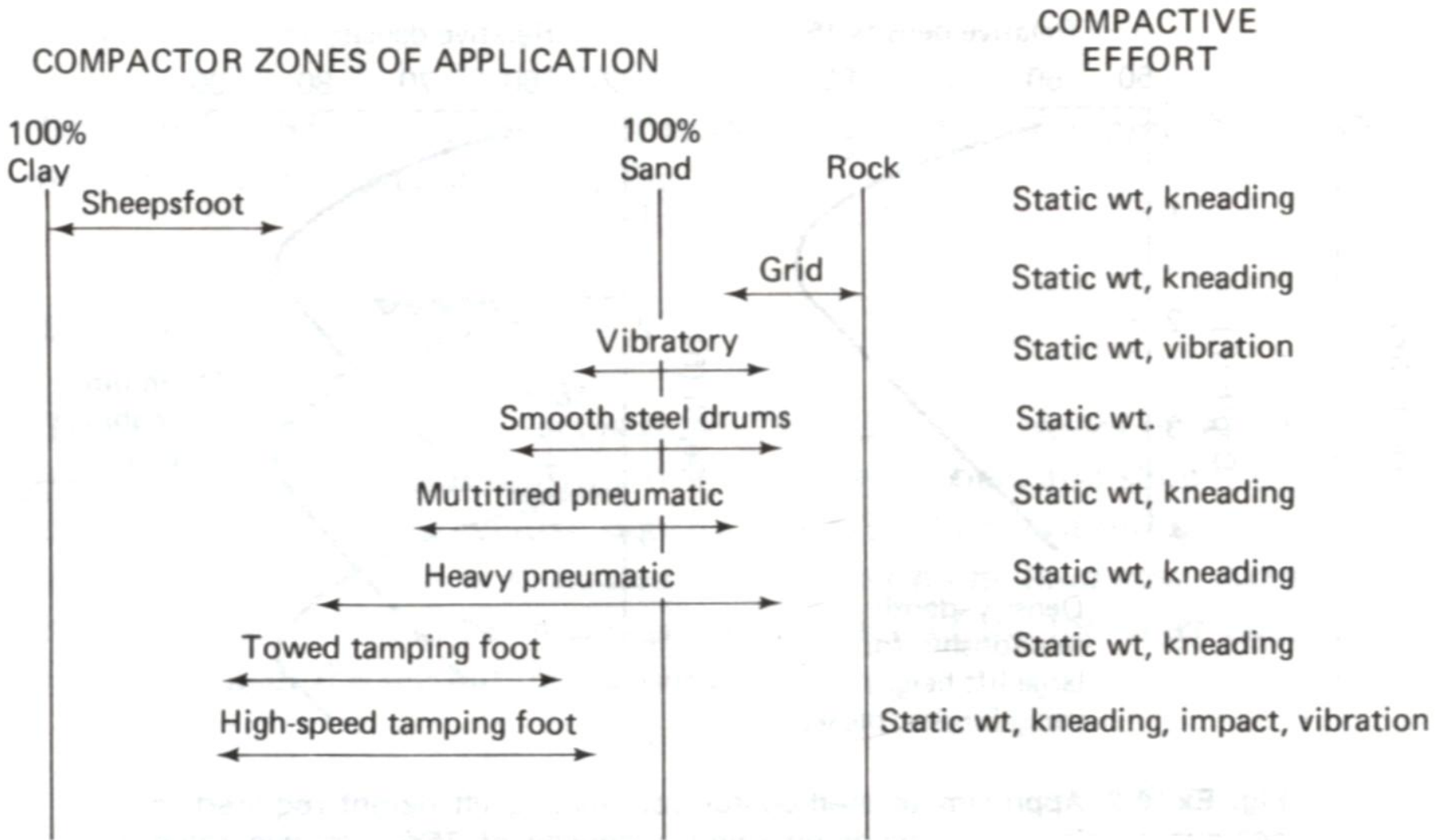
PORTABLE COMPACTORS



- Used at places where *space is limited*.
- *Foundation* *trenches*,
compaction for *backfills*.

FIELD COMPACTION EQUIPMENT

– SUMMARY



VIBRATORY COMPACTION – EFFICIENCY

A- Characteristics of *Compactor*

- (1) Mass, size
- (2) Operating frequency

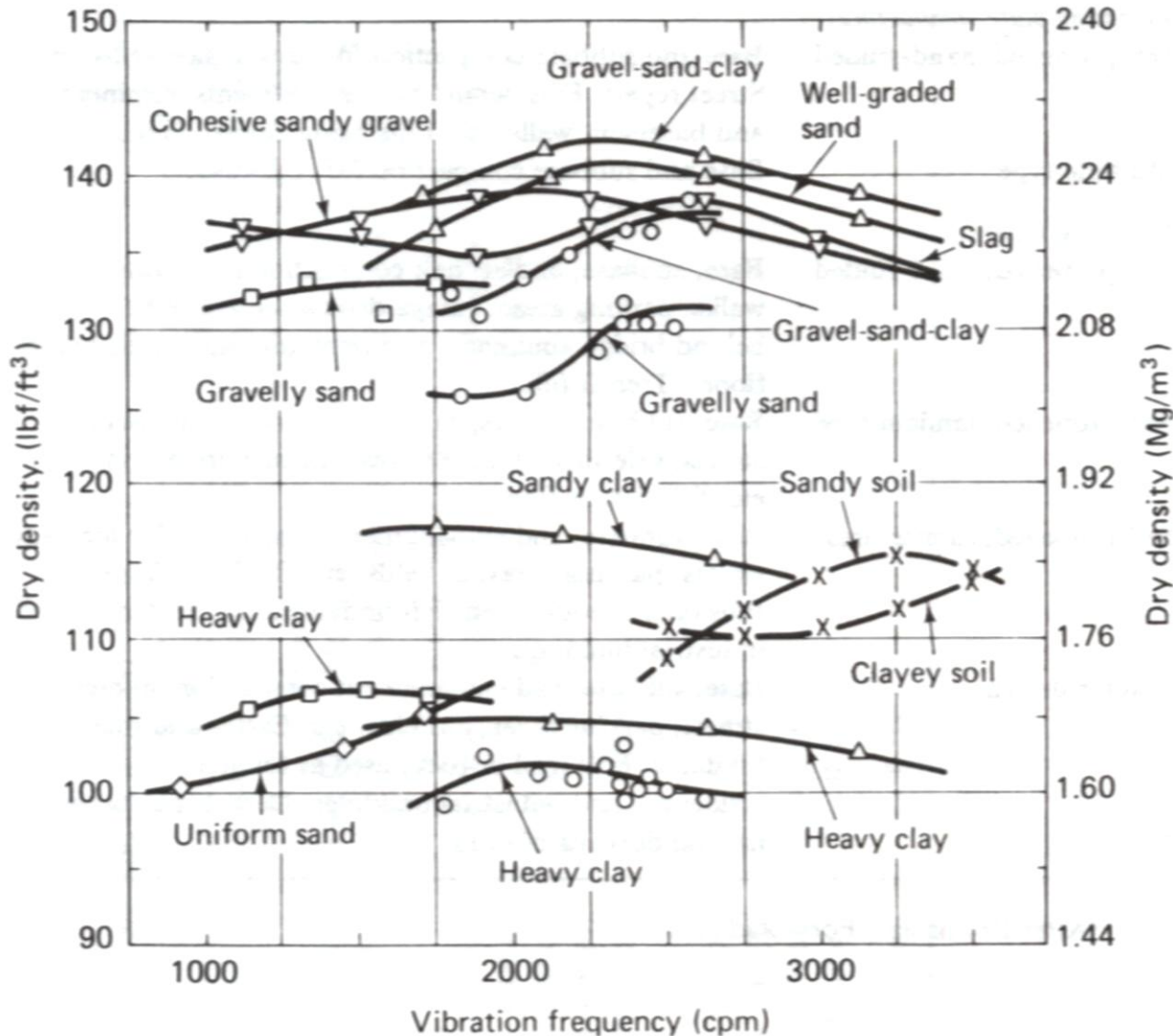
B- Construction procedures

- (1) Number of passes of roller
- (2) Lift thickness
- (3) Towing speed

C- Characteristics of *Soil*

- (1) Initial density
- (2) Grain size and shape
- (3) Water content

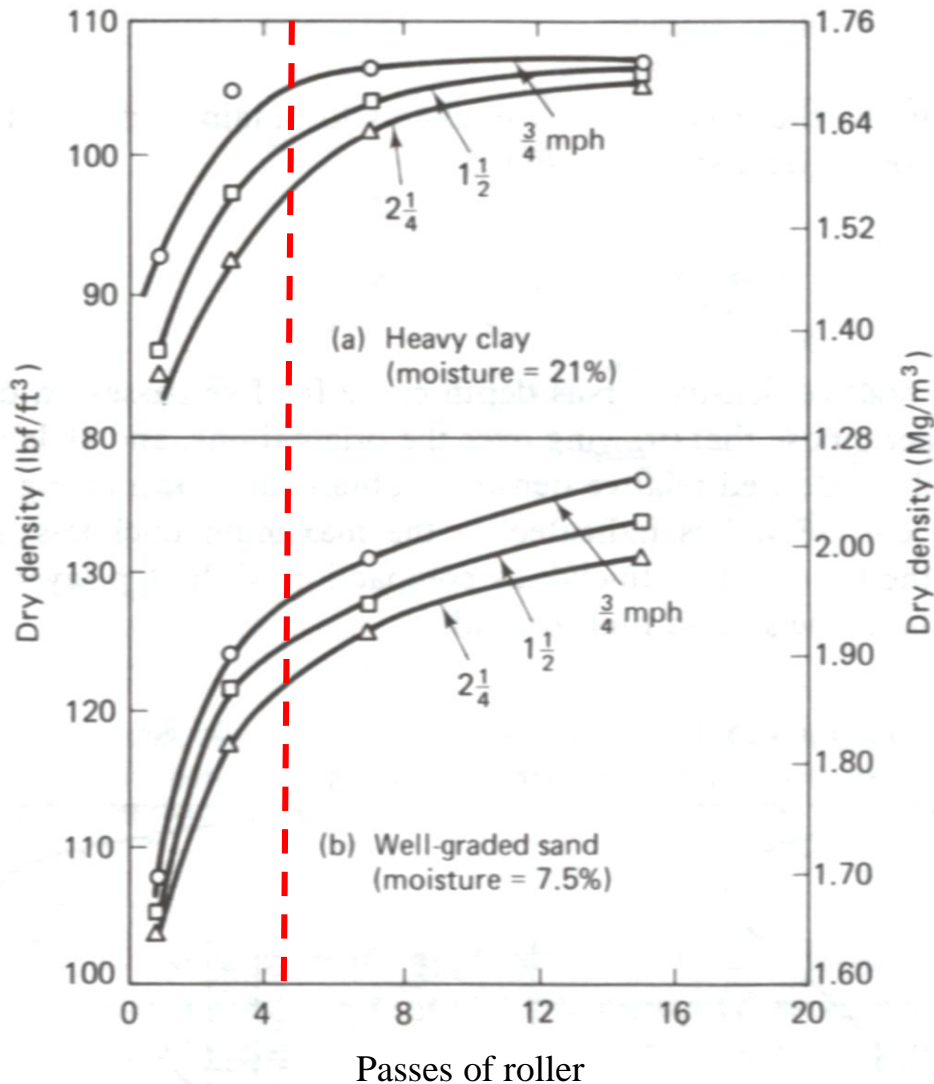
Effect of *Compactor Size & Frequency*



- *Heavier* the compactor, *better* is compaction
- Best compaction achieved at *optimum frequency*

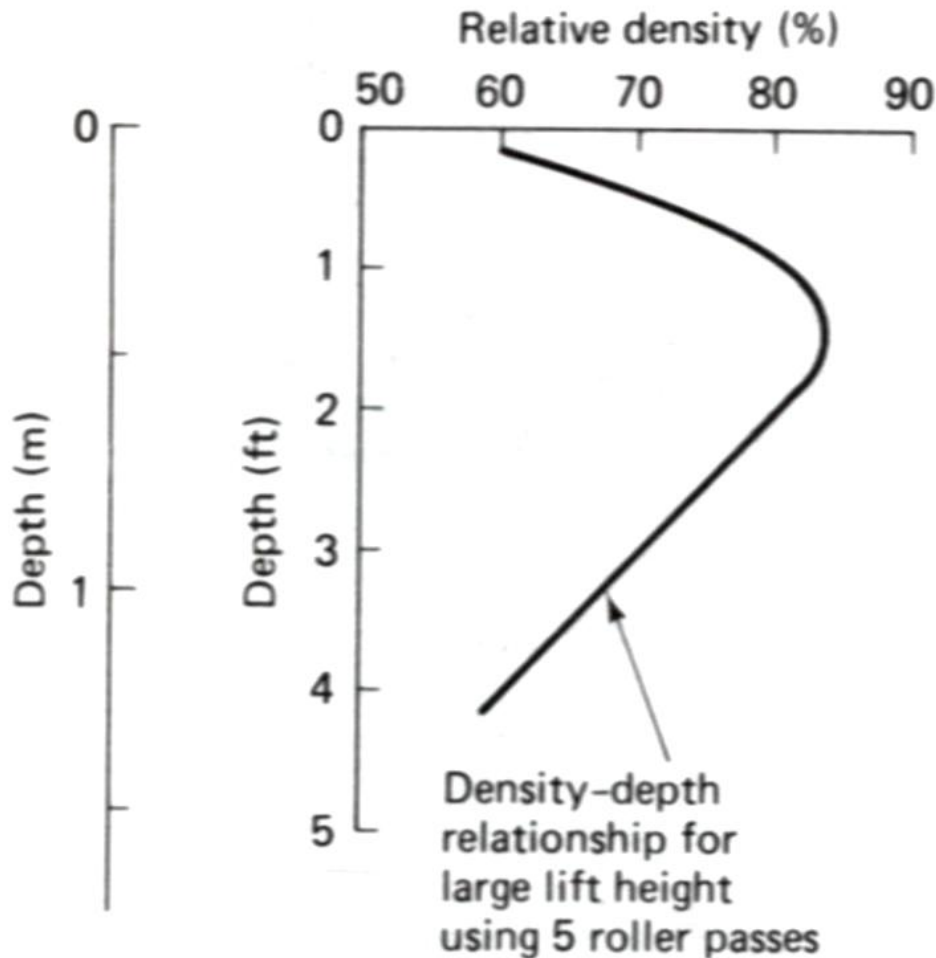
Symbol	Roller wt.	Symbol	Roller wt.
△	7,500 lb	▽	8,600 lb
○	7,500	◇	5,800
□	17,000	x	3,600

Effect of *Roller Speed & No. of Passes*



- Increase in density not significant beyond *5 passes*.
- For a given number of passes, a *higher density* is obtained if the vibrator is towed more *slowly*.

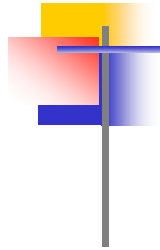
Effect of *Lift Height*



- *Max. density* achieved at around *75% lift height*.

DYNAMIC COMPACTION





CONCLUDED